

# Process Development Study<sup>1</sup>

Trtmnt	A: Charge	B: Temp	C: Press	D: Conc	Conv %	Run Order
(1)	10	220	50	10	71	8
a	15	220	50	10	61	2
b	10	240	50	10	90	10
ab	15	240	50	10	82	4
c	10	220	80	10	68	15
ac	15	220	80	10	61	9
bc	10	240	80	10	87	1
abc	15	240	80	10	80	13
d	10	220	50	12	61	16
ad	15	220	50	12	50	5
bd	10	240	50	12	89	11
abd	15	240	50	12	83	14
cd	10	220	80	12	59	3
acd	15	220	80	12	51	12
bcd	10	240	80	12	85	6
abcd	15	240	80	12	78	7

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<sup>1</sup>*Statistics for Experimenters* by Box, Hunter and Hunter, page 325