

Spark Plug Surface Crack Data¹

First Shift

Subgroup	Number of Defectives	Subgroup	Number of Defectives
1	1	14	4
2	6	15	3
3	3	16	3
4	1	17	2
5	3	18	4
6	2	19	4
7	0	20	4
8	2	21	2
9	4	22	5
10	1	23	2
11	5	24	6
12	4	25	3
13	5		

Second Shift

Subgroup	Number of Defectives	Subgroup	Number of Defectives
26	9	34	9
27	9	35	3
28	8	36	13
29	1	37	8
30	7	38	6
31	5	39	5
32	7	40	8
33	8		

¹From *Statistical Quality Design and Control* by R.E. DeVor, T.Chang, & J.W. Sutherland, Macmillan Publishing Co., 1992, p 465-66.