Control Charts for Attributes
np and p charts

Spark Plug Data (Shift 1)

NP of Number Defective

![NP Chart]

P of Number Defective

![P Chart]
Spark Plug Data (Shift 1 used to produce Standards Given limits)

P of Number Defective

![Spark Plug Data Chart]

Front Grill Data

P of No. of Defectives

![Front Grill Data Chart]