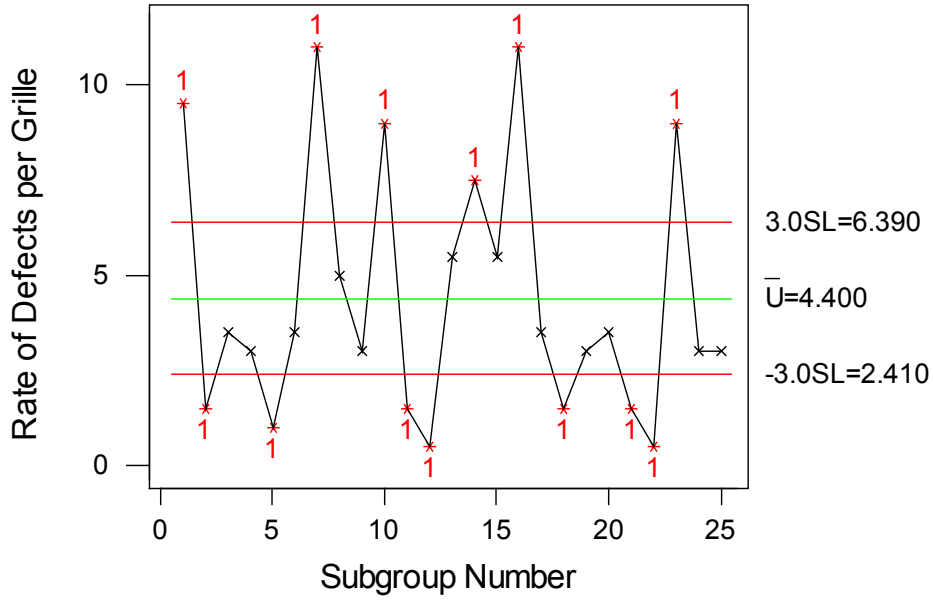
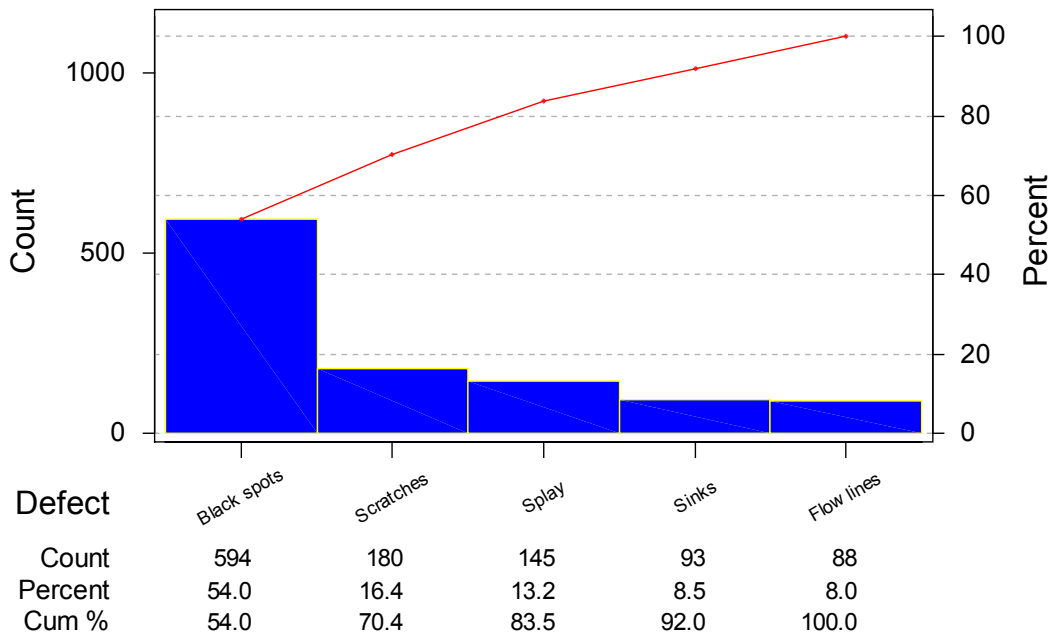


### Radiator Grille: All Defects Initial U chart (n=10)

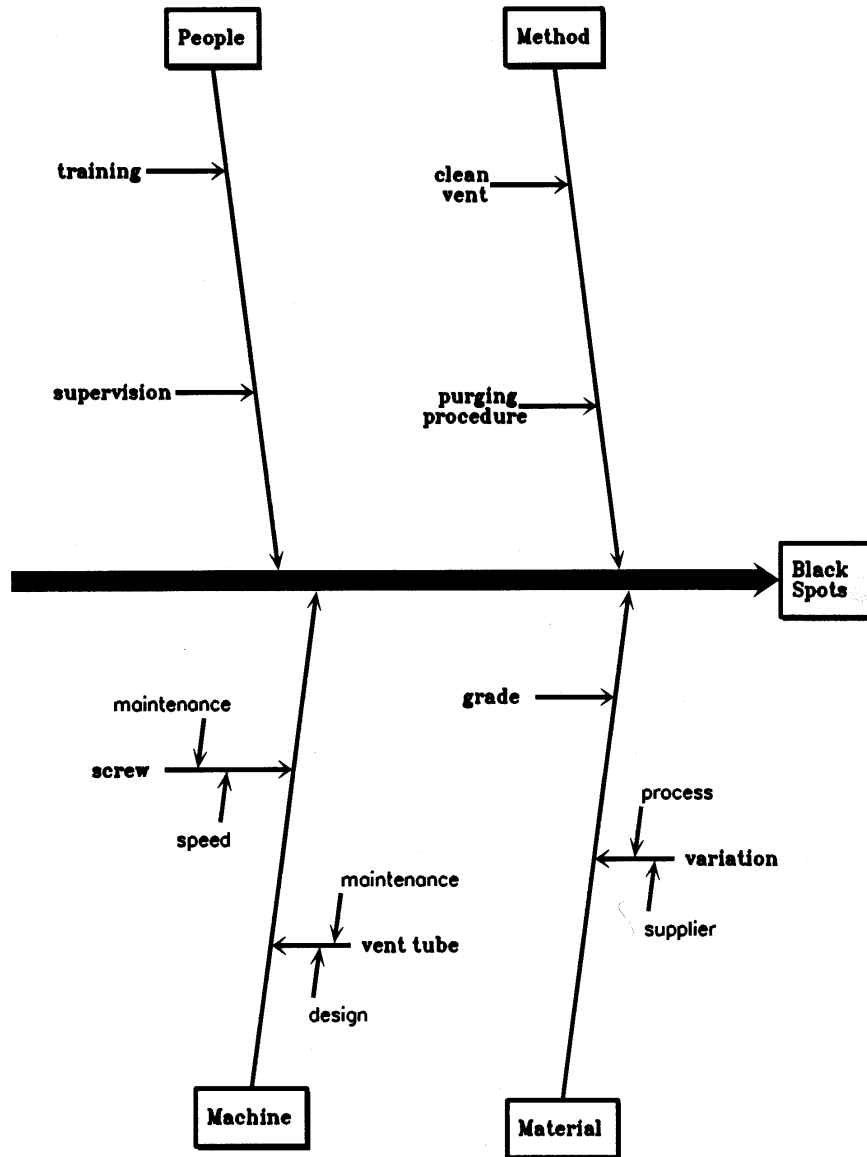


### Radiator Grille: Pareto Chart of Defects



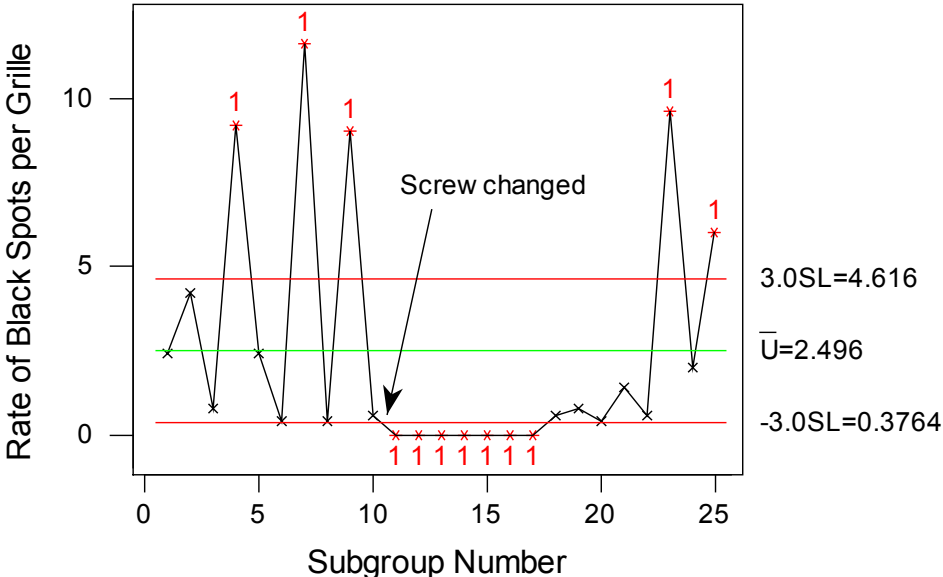
# Black spots

## Cause-and-Effect Diagram



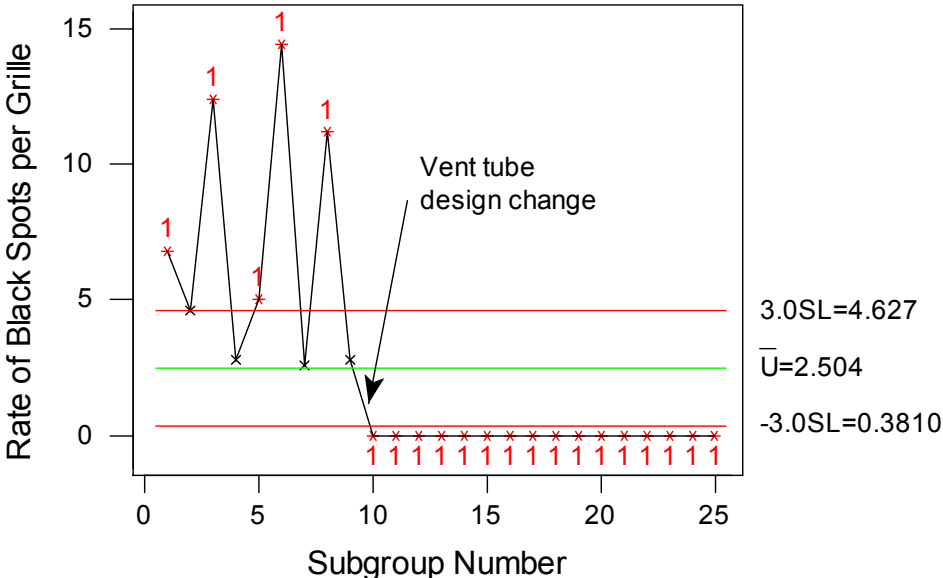
### Radiator Grille: Black Spots

#### U chart (n=5)



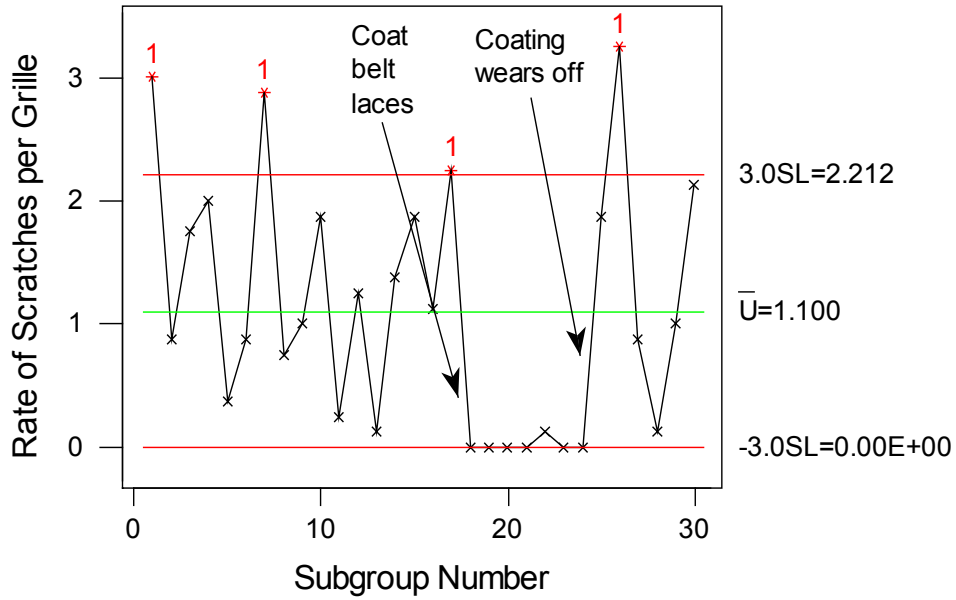
### Radiator Grille: Black Spots (continued)

#### U chart (n=5)



# Radiator Grille: Scratches

## U chart (n=8)



# Radiator Grille: Scratches (continued)

## U chart (n=8)

