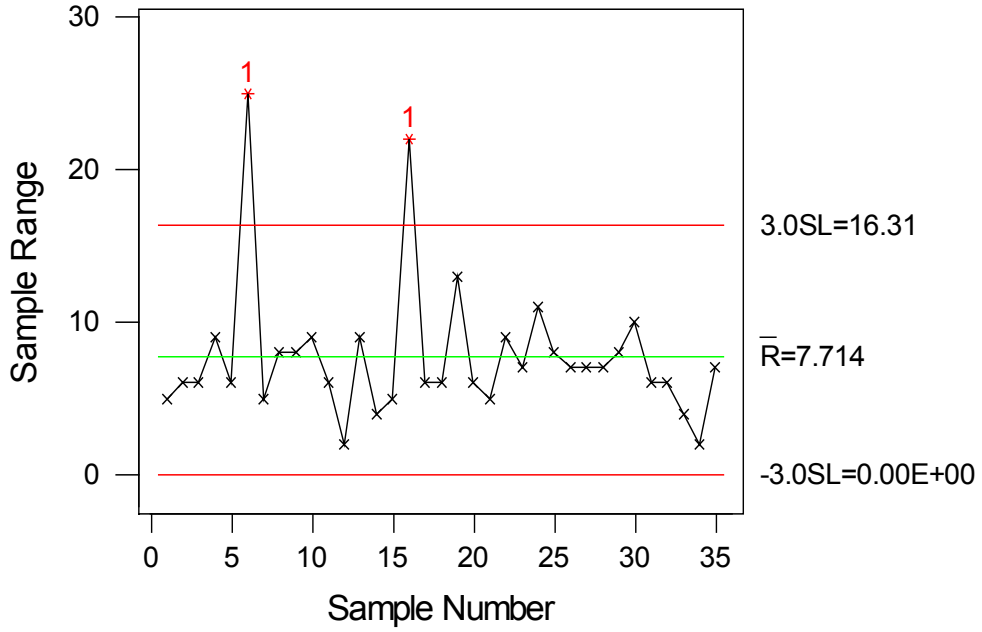
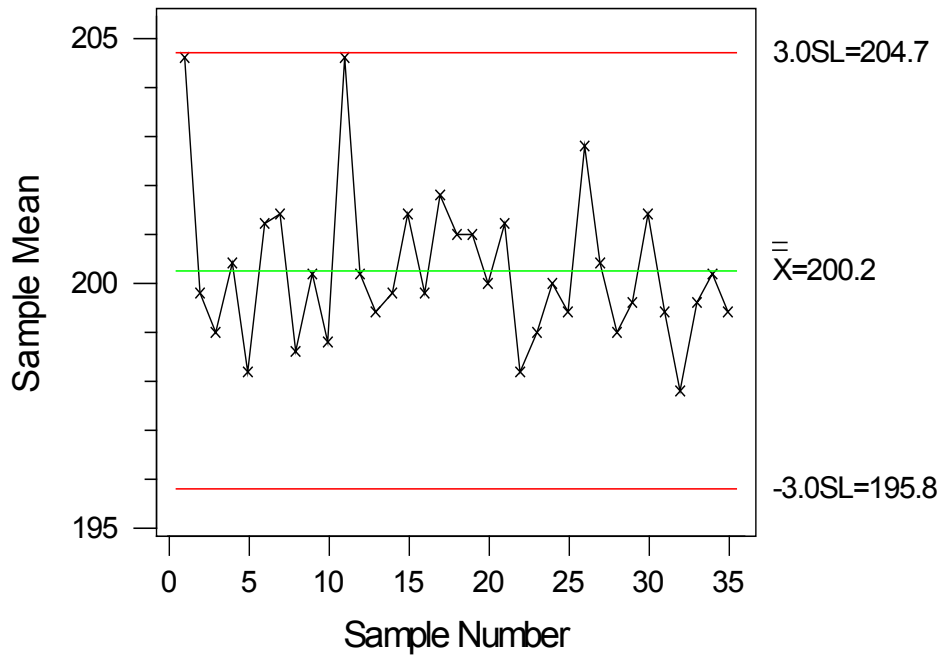


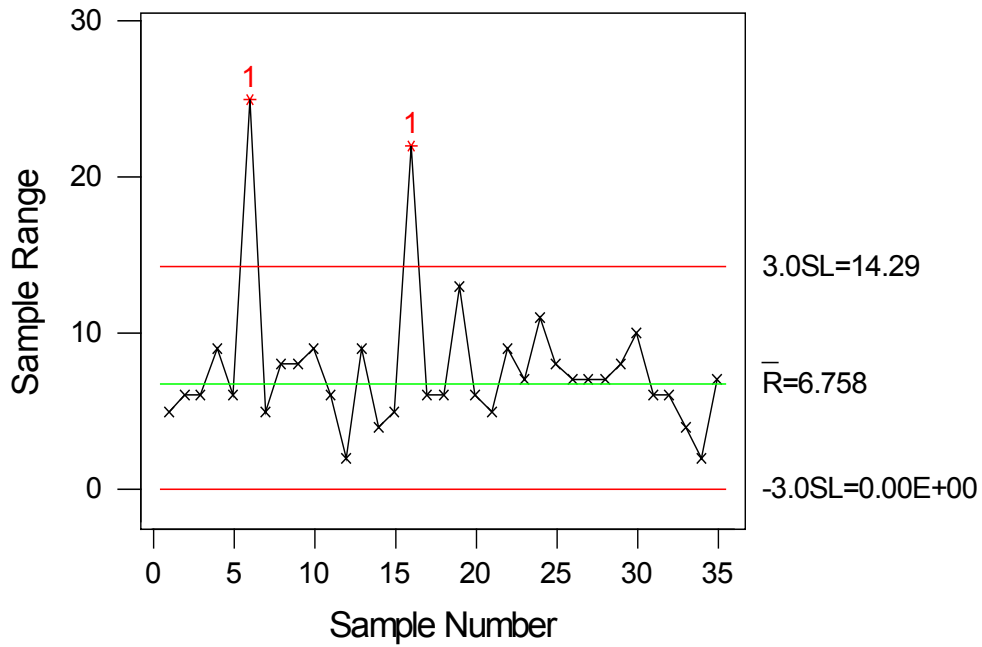
Cylinder Bore R chart



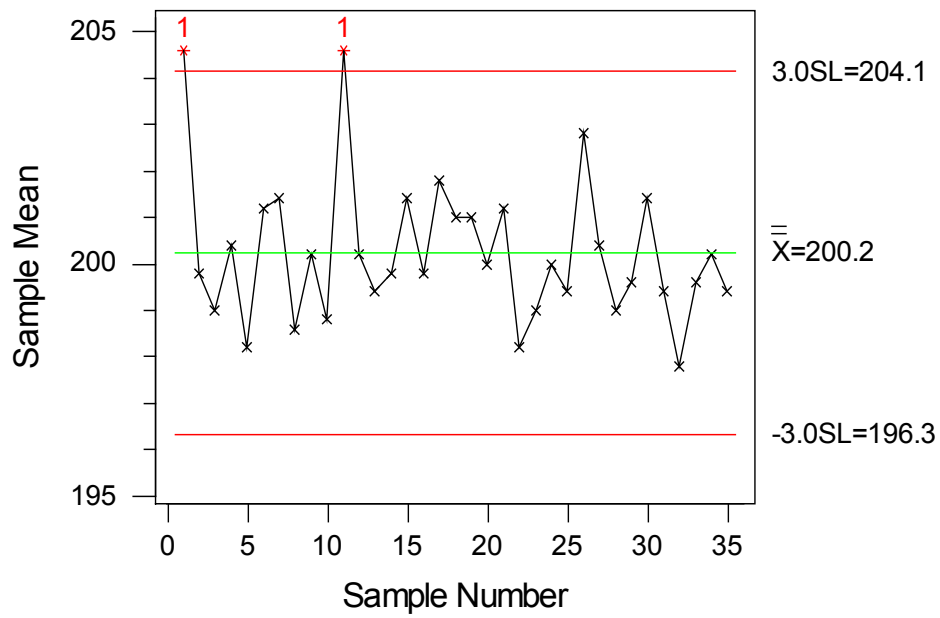
Cylinder Bore X-bar chart



Cylinder Bore (subgroups 6 & 16 omitted)
R chart

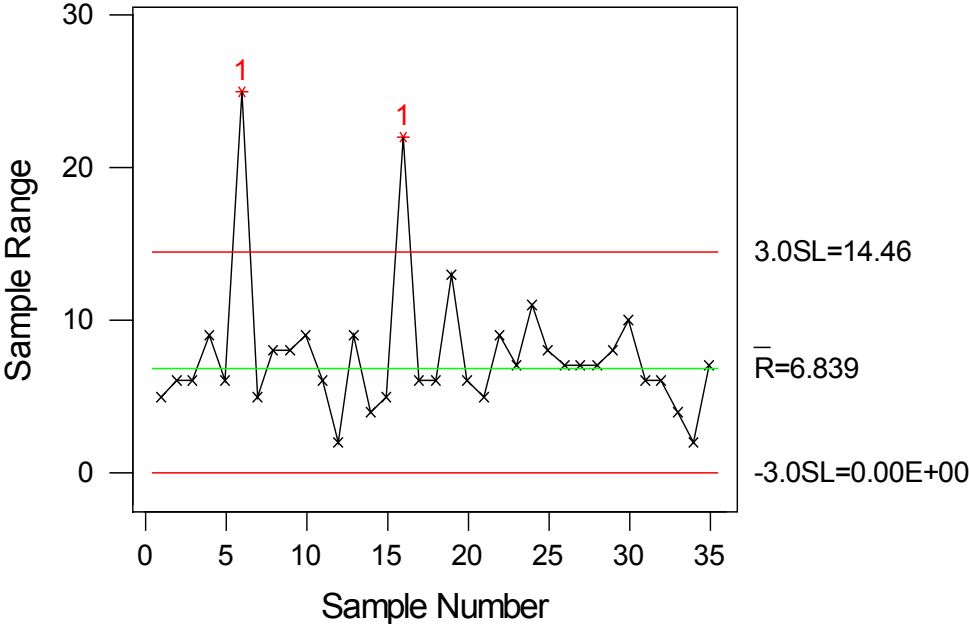


Cylinder Bore (subgroups 6 & 16 omitted)
X-bar chart



Cylinder Bore (subgroups 1,6,11 & 16 omitted)

R chart



Cylinder Bore (subgroups 1,6,11 & 16 omitted)

X-bar chart

