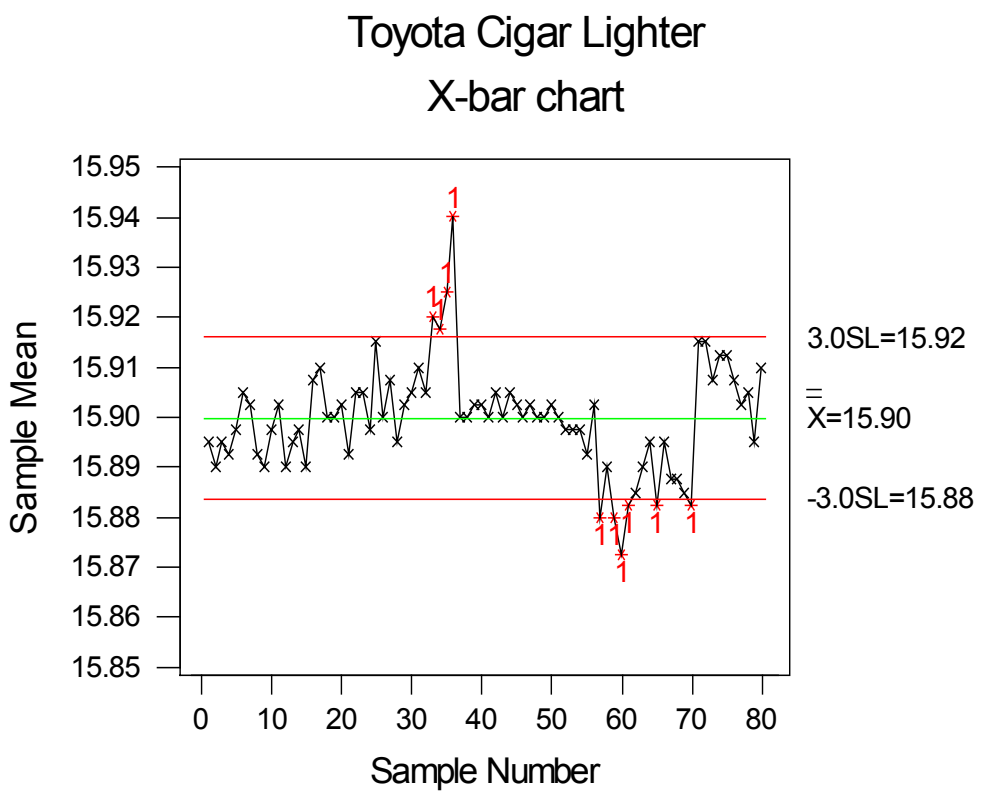
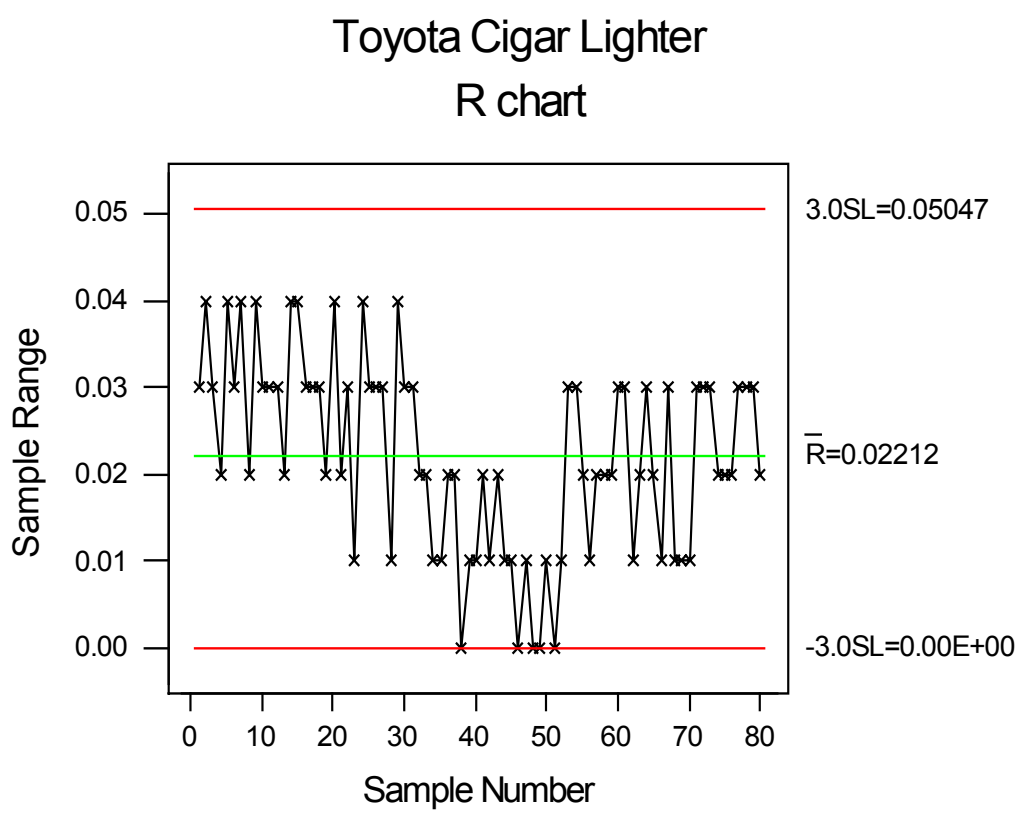
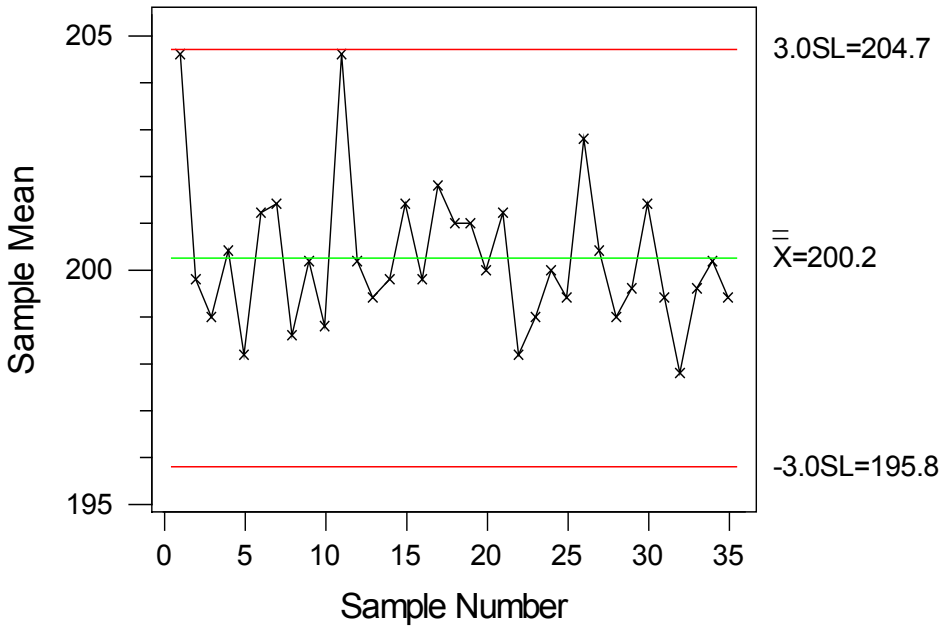

Toyota Cigar Lighter
X-bar chart
Sample Mean
15.95
15.94
15.93
15.92
15.91
15.90
15.89
15.88
15.87
15.86
15.85
0
10
20
30
40
50
60
70
80
Sample Number
3.0SL=15.92
X=15.90
-3.0SL=15.88

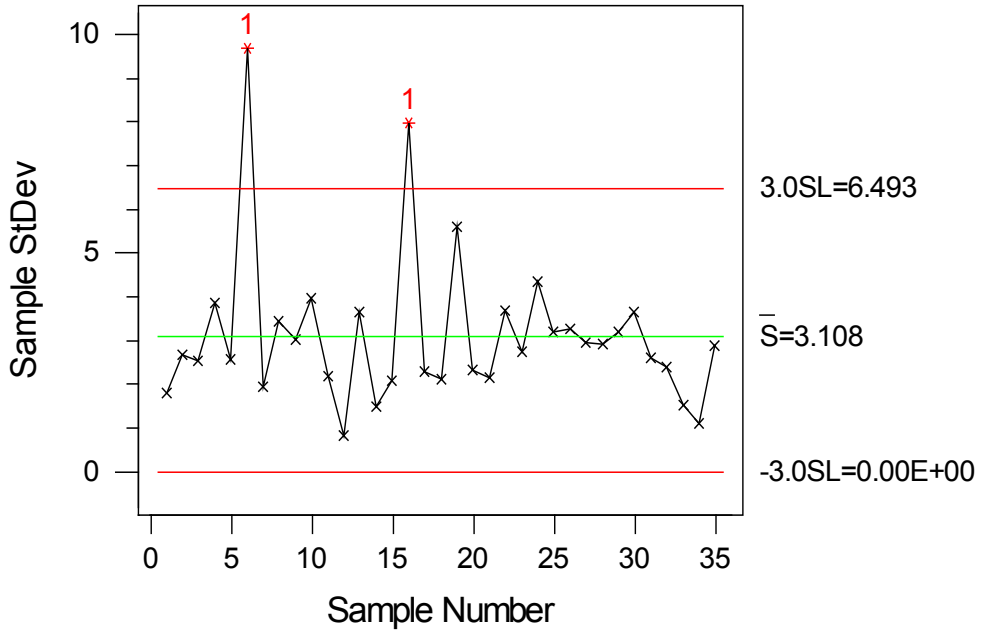

Toyota Cigar Lighter
R chart
Sample Range
0.05
0.04
0.03
0.02
0.01
0.00
0
10
20
30
40
50
60
70
80
Sample Number
3.0SL=0.05047
R=0.02212
-3.0SL=0.00E+00

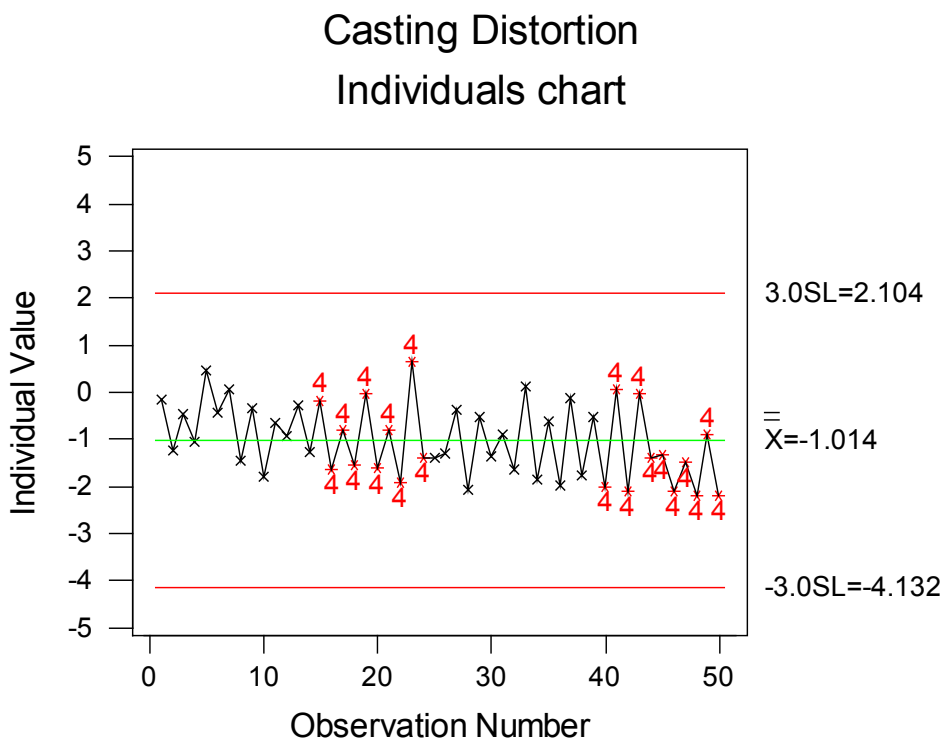
Cylinder Bore

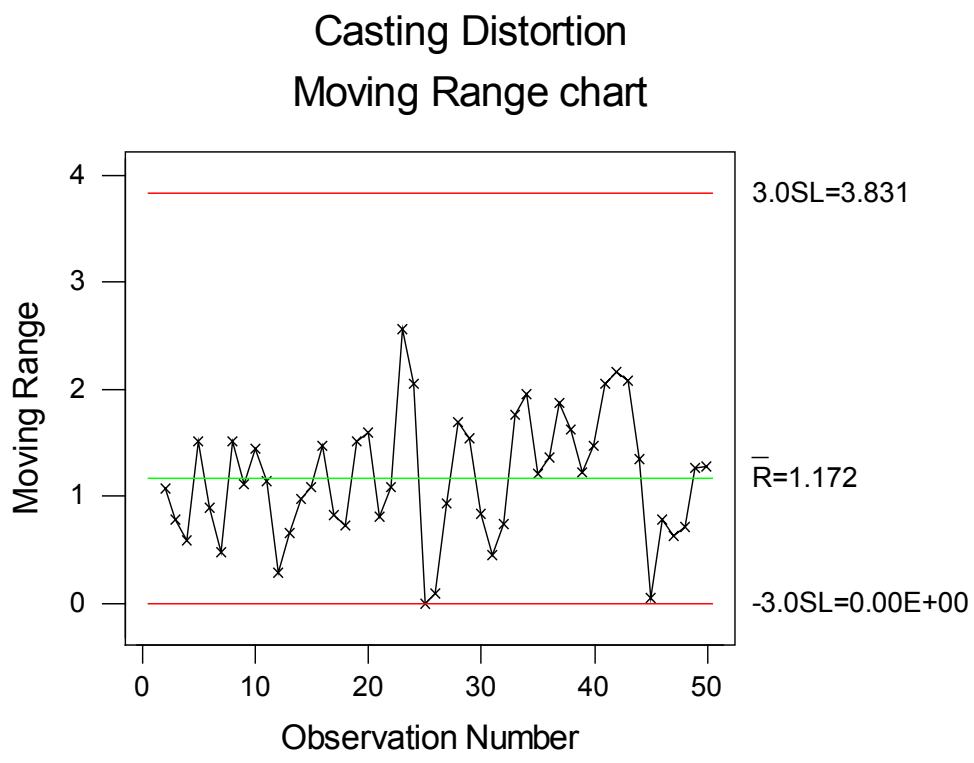
X-bar chart

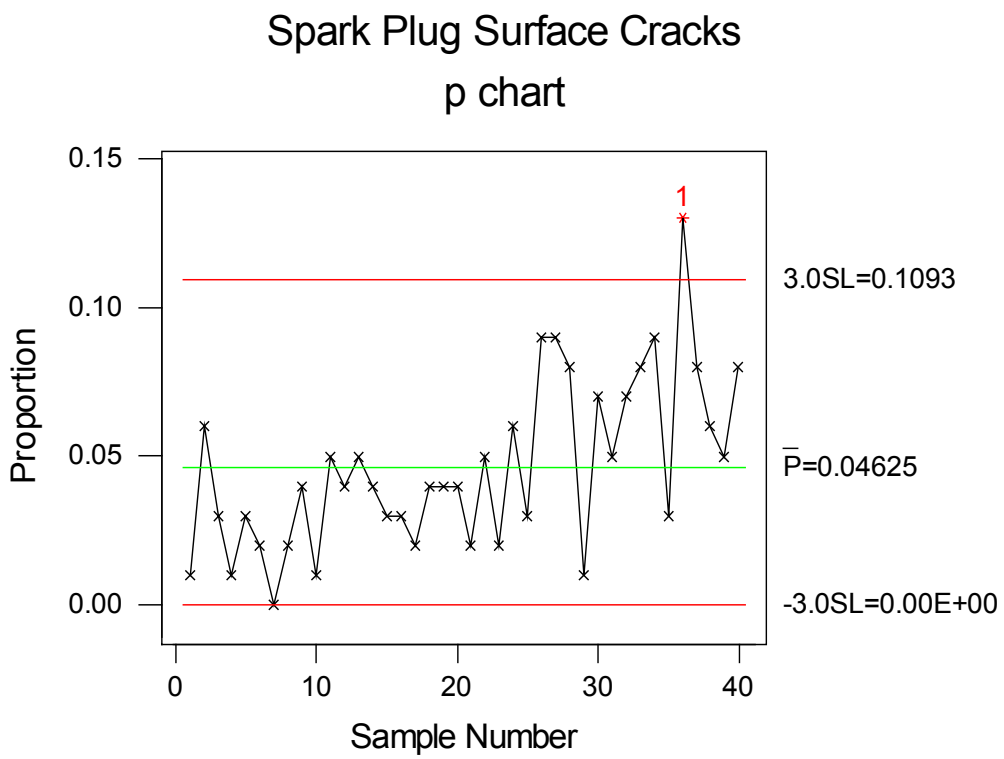


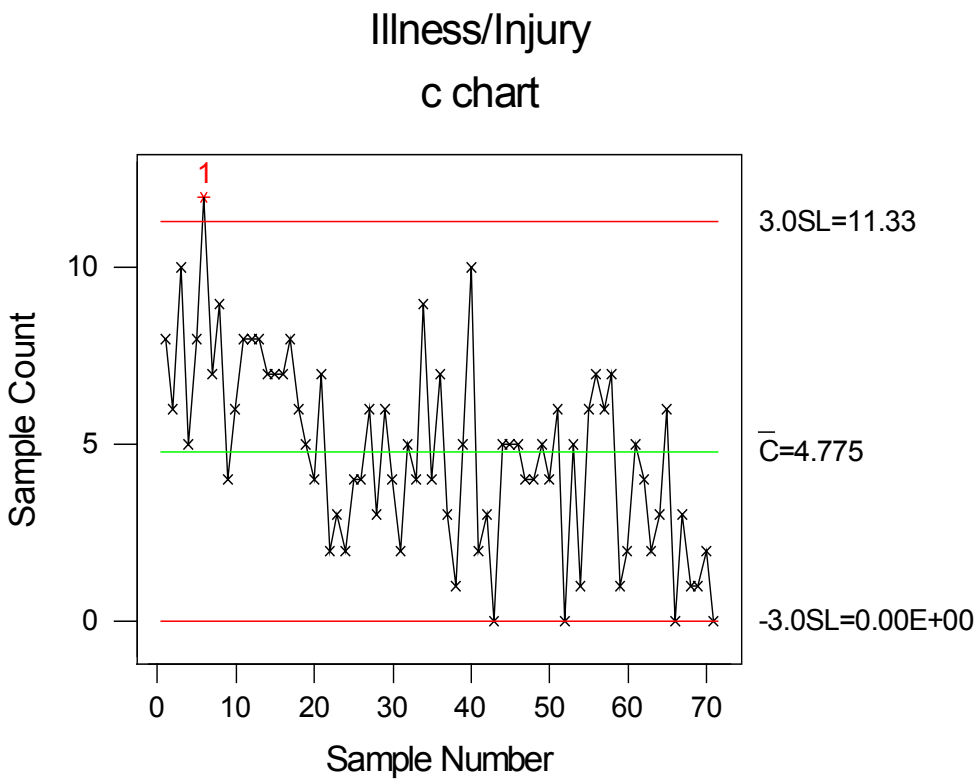
s chart




Casting Distortion
Individuals chart
Individual Value
Observation Number
3.0SL=2.104
X=-1.014
-3.0SL=-4.132


Casting Distortion
Moving Range chart
Moving Range
Observation Number
3.0SL=3.831
R=1.172
-3.0SL=0.00E+00


Spark Plug Surface Cracks
p chart
0.15
0.10
0.05
0.00
Proportion
1
3.0SL=0.1093
P̄=0.04625
-3.0SL=0.00E+00
0
10
20
30
40
Sample Number


Illness/Injury
c chart
10
5
0
Sample Count
1
3.0SL=11.33
C̄=4.775
-3.0SL=0.00E+00
0
10
20
30
40
50
60
70
Sample Number