

Approximate Variance - Covariance Matrix for \underline{Y} ?

Variance-covariance matrix for $\underline{Y} \approx \underline{D} \underline{\Sigma} \underline{D}'$

where $\underline{\Sigma} =$ covariance matrix for $\begin{pmatrix} s_y^2 \\ s^2 \end{pmatrix}$

$$= \text{diag} \left(\frac{2\sigma_y^4}{n-1}, \frac{2\sigma_{\text{measurement}}^4}{m-1} \right)$$

and

$$\underline{D} = \begin{pmatrix} \left. \frac{\partial g}{\partial t_1} \right|_{\sigma_y^2, \sigma_{\text{meas}}^2} & \left. \frac{\partial g}{\partial t_2} \right|_{\sigma_y^2, \sigma_{\text{meas}}^2} \\ \left. \frac{\partial f}{\partial t_1} \right|_{\sigma_y^2, \sigma_{\text{meas}}^2} & \left. \frac{\partial f}{\partial t_2} \right|_{\sigma_y^2, \sigma_{\text{meas}}^2} \end{pmatrix}$$

Usefulness?

$\underline{D} \underline{\Sigma} \underline{D}'$ measures variability in $\begin{pmatrix} \hat{\sigma}_x \\ s \end{pmatrix}$

— The "bigger" this is the worse off

I am in estimating $\begin{pmatrix} \sigma_x \\ \sigma_{\text{meas}} \end{pmatrix}$

— $\det \underline{D} \underline{\Sigma} \underline{D}' = K(\sigma_x^2, \sigma_{\text{meas}}^2, n, m)$

is a one-number summary of how well I'm going to do using \underline{Y} to estimate

— Useful in planning data collection:
with planning values for variances plugged in I have a method for comparing various (n, m) choices.

— Post-data I can use $K(\sigma_x^2, \sigma_{\text{meas}}^2, n, m)$ to get an estimate of the determinant of the variance-covariance matrix as $K(\hat{\sigma}_x^2, s^2, n, m)$.

Range-Based Version of All This

X_1, X_2, \dots, X_n iid $N(\mu, \sigma^2)$

$$E \frac{R}{d_2(n)} = \sigma$$

In our scenario, n widgets produce y_1, \dots, y_n and a single additional widget produces y'_1, \dots, y'_m . We can make

$$R = \max y - \min y$$

$$R' = \max y' - \min y'$$

Note that

$$E \frac{R}{d_2(n)} = \sigma_y = \sqrt{\sigma_x^2 + \sigma_{\text{meas.}}^2}$$

$$E \frac{R'}{d_2(m)} = \sigma_{\text{measurement.}}$$

So perhaps I might

estimate σ_y with $\frac{R}{d_2(n)}$

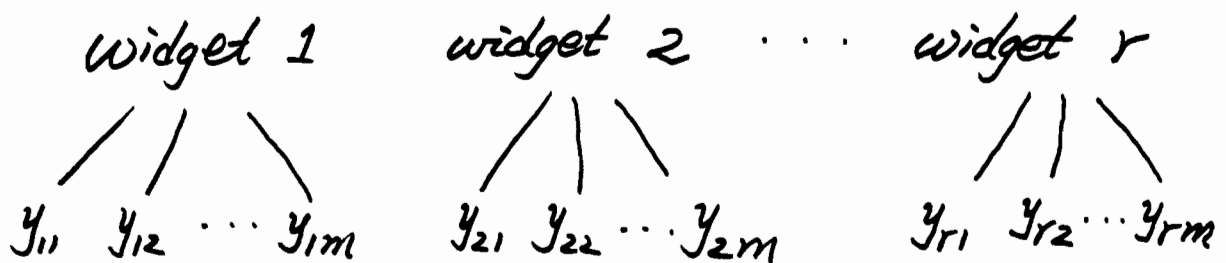
estimate σ_{meas} with $\frac{R'}{d_2(m)}$

and create an estimator of σ_x as

$$\tilde{\sigma}_x = \sqrt{\max(0, (\frac{R}{d_2(n)})^2 - (\frac{R'}{d_2(m)})^2)}$$

and I can go through steps parallel to what I did for $\hat{\sigma}_x$ to find an approximate standard deviation for $\tilde{\sigma}_x$ and (upon plugging estimates in for σ_x^2 and $\sigma_{\text{measurement}}^2$) a standard error.

A more conventional approach to estimating σ_x and σ_{meas} is through balanced 1-way ANOVA (using a simple "random effects model")



y_{ij} = measurement j on widget i

Model
$$y_{ij} = x_i + \varepsilon_{ij}$$

\uparrow $\text{iid } N(\mu_x, \sigma_x^2)$ \leftarrow $\text{iid } N(0, \sigma^2)$
 $\sigma^2 = \sigma_{\text{measurement}}^2$

x_i 's and ε_{ij} 's are independent.

Let $\alpha_i = x_i - \mu_x$

then
$$y_{ij} = \mu_x + \alpha_i + \varepsilon_{ij}$$

\uparrow $\text{iid } N(0, \sigma_x^2)$

Let $\bar{y}_i = \frac{1}{m} \sum_j y_{ij}$, $s_i^2 = \frac{1}{m-1} \sum_j (y_{ij} - \bar{y}_i)^2$.

Then $\bar{y}_1, s_1^2, \bar{y}_2, s_2^2, \dots, \bar{y}_r, s_r^2$ all are independent random variables, and

$$\frac{(m-1)s_i^2}{\sigma^2} \sim \chi_{m-1}^2.$$

Since sums of independent χ^2 r.v.'s are χ^2 (where d.f.'s add)

$$\frac{r(m-1)}{\sigma^2} \cdot \underbrace{\frac{1}{r} \sum_{i=1}^r s_i^2}_{\sim \chi_{r(m-1)}^2} \sim \chi_{r(m-1)}^2.$$

So $E\left(\frac{1}{r} \sum_{i=1}^r s_i^2\right) = \sigma^2$ and $\frac{1}{r} \sum_{i=1}^r s_i^2$ is a plausible estimator of $\sigma^2 = \sigma_{\text{measurement}}^2$.

$\frac{1}{r} \sum_{i=1}^r s_i^2$: MSE from one-way ANOVA

— like a sample variance from a normal population with variance σ^2 where the sample size is $r(m-1)+1$.

MSE = $\frac{1}{r} \sum_{i=1}^r s_i^2$ is independent of a

"sample variance" computed from \bar{y}_i 's:

$$\frac{\sum_{i=1}^r (\bar{y}_i - \bar{y})^2}{r-1} = \frac{MSTr}{m} \quad \text{in ANOVA notation}$$

where

$$\bar{y} = \frac{1}{r} \sum_{i=1}^r \bar{y}_i.$$

Note that

$$\frac{(r-1) \left(\frac{MST_r}{m} \right)}{\underbrace{\left(\sigma_x^2 + \frac{\sigma^2}{m} \right)}} \sim \chi_{r-1}^2$$

\bar{y}_i have variance
 $\sigma_x^2 + \frac{\sigma^2}{m}$.

So $\frac{MST_r}{m}$ is a plausible estimator
of $\sigma_x^2 + \frac{\sigma^2}{m}$.

So another estimator of σ_x is

$$\sqrt{\max\left(0, \frac{MST_r}{m} - \frac{MSE}{m}\right)} = \check{\sigma}_x.$$

$\check{\sigma}_x$ has essentially the same structure
as $\hat{\sigma}_x$. So the same arguments that
produced delta method approximate
variances for $\hat{\sigma}_x$ and eventually std.
errors can be applied here too!

General Structure of What We've Been Doing

$S_1^2, S_2^2, \dots, S_K^2$ independent

with $\frac{\nu_i S_i^2}{ES_i^2} \sim \chi_{\nu_i}^2 \quad i=1, 2, \dots, K$

What's of interest is $\theta = g(ES_1^2, ES_2^2, \dots, ES_K^2)$

We've been estimating θ by

$$U = g(S_1^2, S_2^2, \dots, S_K^2).$$

Note that the Δ method gives

$$\text{Var } U \approx \sum_{i=1}^K \left(\frac{\partial g}{\partial x_i} \Big|_{ES_1^2, \dots, ES_K^2} \right)^2 \underbrace{\frac{2(ES_i^2)^2}{\nu_i}}_{\text{Var}(S_i^2)}$$

Therefore

$$\widehat{\text{Var } U} = \sum_{i=1}^K \left(\frac{\partial g}{\partial x_i} \Big|_{S_1^2, \dots, S_K^2} \right)^2 \frac{2(S_i^2)^2}{\nu_i},$$

Which is formula (1.3) of the notes.

Confidence intervals for θ ?

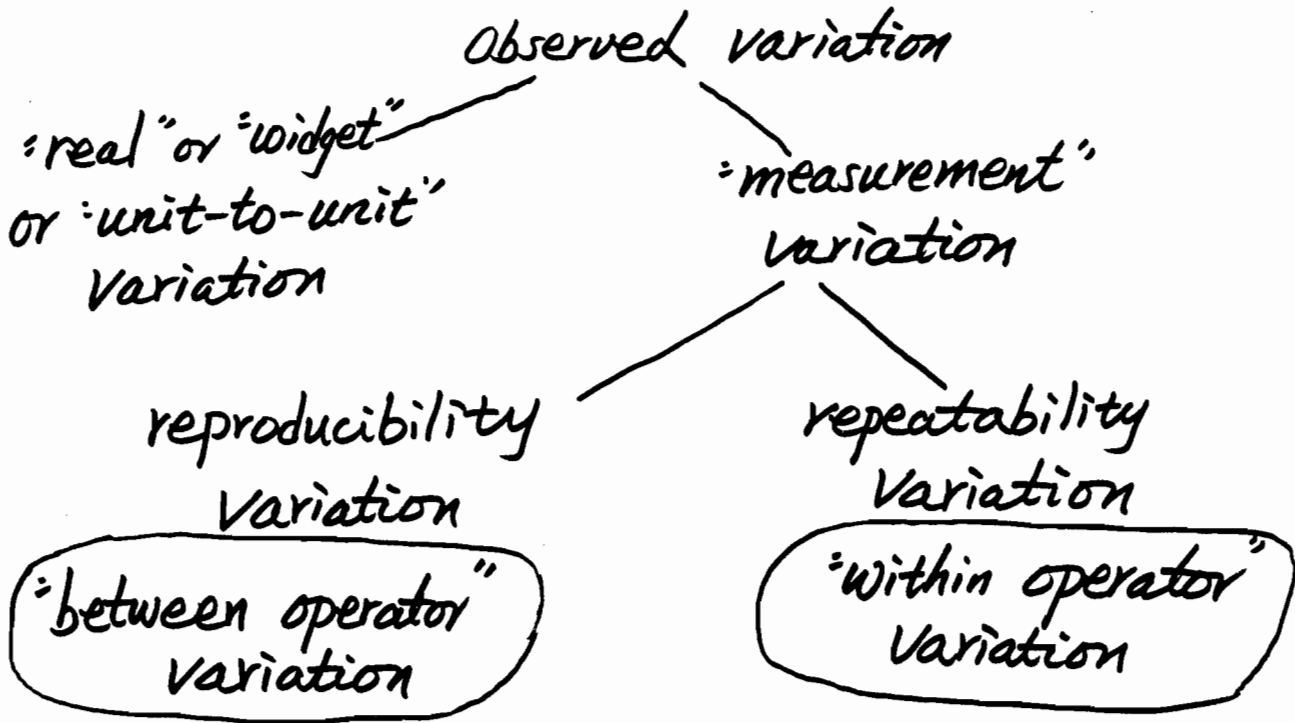
See the book "Confidence Intervals on Variance Components" by Burdick and Graybill:

Modified Large Sample (MLS) Method

- Section 1.5 of the notes reproduces the MLS method for linear θ
- See program of Brandon Paris on Professor Vardeman's Stat 531 Web page for implementing
- Andy Chiang has developed a replacement for the MLS stuff.

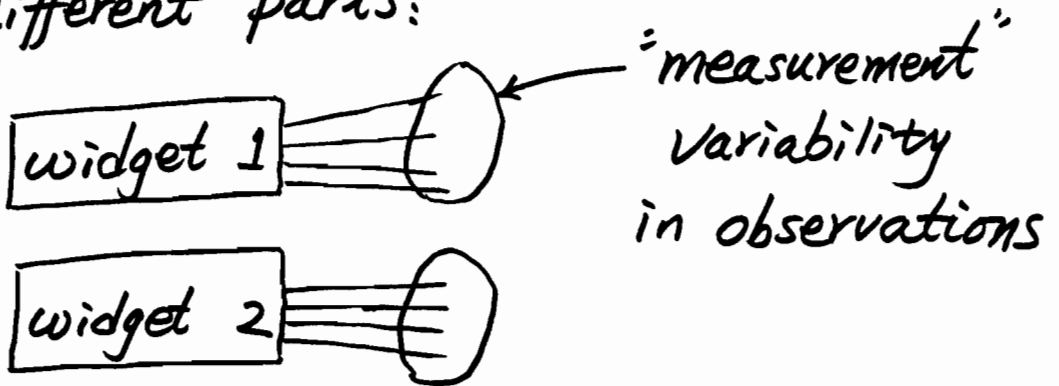
All of this is an amplification of pages 19 & 20 of V&J.

Now proceed to a 531 version of §2.2.2 of V&J — "Gage R&R Studies"

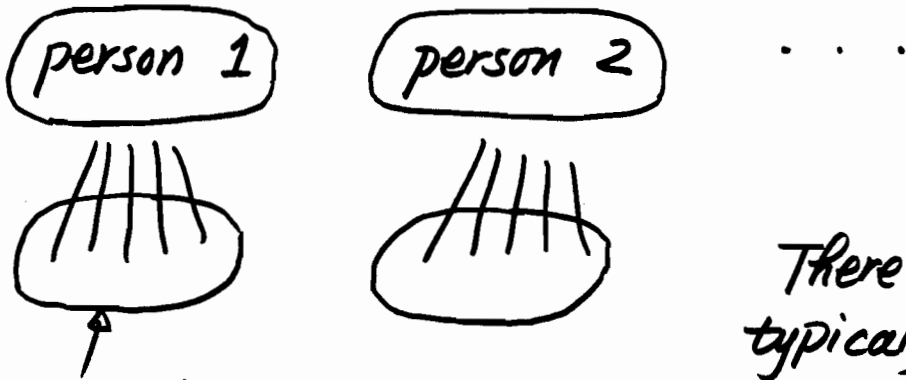


Motivation

— If a single person measures different parts:



— If multiple people measure the same part:



Variation here is what we've been calling σ or $\sigma_{\text{measurement}}$

There will also typically be person-to-person variability in a set-up like this.

It is "clear" how to take the "one-person/many parts" material just discussed and make estimates (based on "one-part/many-people" data) of

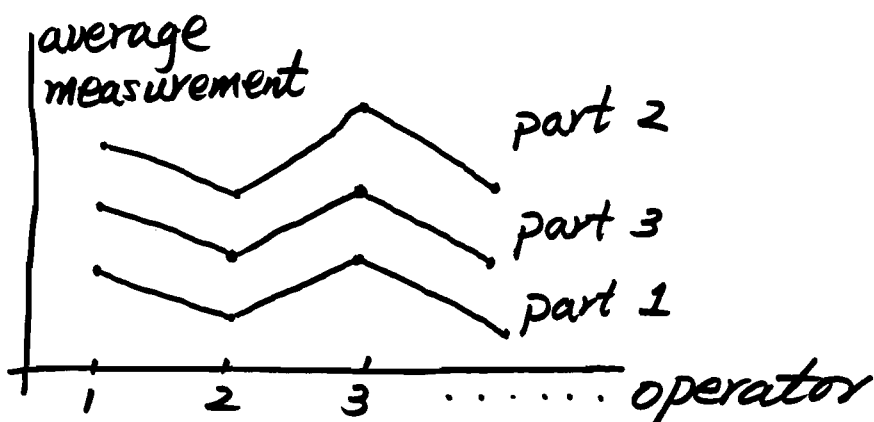
$\sigma_{\text{repeatability}}$ and $\sigma_{\text{reproducibility}}$
↑ between operators
↑ analog of σ_x
↑
 $\sigma, \sigma_{\text{measurement}}$

What's not completely clear is how to integrate these notions into a coherent single story.

One might hope I could model things this way:

$$\begin{aligned} \text{measured value} = & \text{an overall average} + \text{"part" effect} + \text{"operator" effect} \\ & + \text{"measurement error"} \end{aligned}$$

But this implies that if I have I parts and J operators and suppose that measurement error is small.



This is a "no-interaction" picture between parts and operators 27

To allow for lack of parallelism (often empirically present) in your description of measurement, include in your model a term peculiar to a given part \times operator combination — simplest version: (2.4) of V&J:

Y_{ijk} = k th observation on i th part by j th operator

$$Y_{ijk} = \mu + \alpha_i + \beta_j + \alpha\beta_{ij} + \epsilon_{ijk}$$

part effect
operator effect
part \times operator interaction
measurement error

Where all of the $\alpha_i, \beta_j, \alpha\beta_{ij}$ and ϵ_{ijk} are independent normal r.v.'s all with mean 0 and variances

random effects

$$\begin{aligned} \text{Var } \alpha_i &= \sigma_\alpha^2 & \text{Var } \beta_j &= \sigma_\beta^2 \\ \text{Var } \alpha\beta_{ij} &= \sigma_{\alpha\beta}^2 & \text{Var } \epsilon_{ijk} &= \sigma^2 \end{aligned}$$

← Variance Components

parametric functions of these are of interest

— e.g. σ^2 ← measures "repeatability"

Operator

		1	2	...
part	1	$y_{11k} = \mu + \alpha_1 + \beta_1 + \alpha\beta_{11} + \epsilon_{11k}$	$y_{12k} = \mu + \alpha_1 + \beta_2 + \alpha\beta_{12} + \epsilon_{12k}$	
	2	$y_{21k} = \mu + \alpha_2 + \beta_1 + \alpha\beta_{21} + \epsilon_{21k}$		
	...			

Thinking of Column 1 as fixed (β_1 is fixed)

$$\underbrace{\text{Cond. Var } y_{i11}}_{\uparrow} = \underbrace{\overbrace{\sigma_{\alpha}^2 + \sigma_{\alpha\beta}^2}^{\sigma_{\text{parts}}^2}}_{\sigma_x^2} + \underbrace{\sigma^2}_{\sigma_{\text{measurement}}^2}$$

This is what a sample variance from 1st column (1 measurement per cell) would estimate σ_y^2

Thinking of Row 1 as fixed (α_1 is fixed)

$$\text{Cond. Var } y_{ij1} = \overbrace{\sigma_{\beta}^2 + \sigma_{\alpha\beta}^2}^{\sigma_{\text{reproducibility}}^2} + \underbrace{\sigma^2}_{\sigma_{\text{measurement}}^2}$$

$\sigma_{\text{reproducibility}}^2$ \uparrow operator to operator variation

This is what a sample variance from the 1st row (1 measurement per cell) would estimate.

$$\sigma_{\text{reproducibility}}^2 = \sigma_{\beta}^2 + \sigma_{\alpha\beta}^2$$

$$\sigma_{\alpha}^2 \rightarrow \sigma_{\text{parts}}^2 = \sigma_{\alpha}^2 + \sigma_{\alpha\beta}^2$$

Others prefer to call σ_{α}^2 (only) "part" or "process" variation (and thus charge $\sigma_{\alpha\beta}^2$ to "operators" only)

Vardeman & VanValkenburg (1999, Technometrics) note that an argument can be made for the standard point of view.