

1. (a) Here, $Q = \bar{x}$, $\mu_{\bar{x}} = 200$, $\sigma_{\bar{x}} = \frac{\sigma}{\sqrt{n}} = \frac{1.5}{\sqrt{9}} = 0.5$, and $S = 1$.

Thus, $shift = \frac{S}{\sigma_{\bar{x}}} = \frac{1}{0.5} = 2$. Then by Table 4.2 of V&J,

$\lambda^{opt} = 0.49$. Thus by Table 4.3 of V&J, we have

$$K = \left(\frac{0.49 - 0.4}{0.5 - 0.4} \right) (2.53) + \left(\frac{0.5 - 0.49}{0.5 - 0.4} \right) (2.50) = 2.527. \text{ Then}$$

$$\begin{aligned} UCL_{EWMA} &= \mu_{\bar{x}} + K \cdot \sigma_{\bar{x}} \cdot \sqrt{\frac{\lambda^{opt}}{2 - \lambda^{opt}}} \\ &= 200 + 2.527 \cdot 0.5 \cdot \sqrt{\frac{0.49}{2 - 0.49}} = 200.72 \end{aligned}$$

$$LCL_{EWMA} = 200 - 0.72 = 199.28.$$

Since $\bar{x} = 201$ is outside the control limits, it would trigger an alarm.

(b) Now $\mu_{\bar{x}} = 201$ and $\sigma_{\bar{x}} = \frac{2}{\sqrt{9}} = \frac{2}{3}$. Thus,

$$D^* = \frac{|\mu_{\bar{x}} - \frac{UCL_{EWMA} + LCL_{EWMA}}{2}|}{\sigma_{\bar{x}}} = \frac{|201 - 200|}{2/3} = 1.5,$$

$$\begin{aligned} \text{and } K^* &= \frac{UCL_{EWMA} - LCL_{EWMA}}{2\sigma_{\bar{x}}} \cdot \sqrt{\frac{2 - \lambda^{opt}}{\lambda^{opt}}} \\ &= \frac{200.72 - 199.28}{2 \cdot (2/3)} \cdot \sqrt{\frac{2 - 0.49}{0.49}} = 1.896. \end{aligned}$$

By Table A.3, we have $ARL \approx 2.6$.

2. (a) Note that $E(t) = T(t) - Y(t)$ and $\Delta E(t) = E(t) - E(t-1)$.

$$Z(0) = 1, Y(0) = Z(0) = 1, E(0) = T(0) - Y(0) = 2 - 1 = 1, E(1) = 2,$$

$$\Delta X(0) = 0.6 \cdot (1 - 2) + 0.3 \times 1 = -0.3,$$

$$Z(1) = 2, Y(1) = Z(0) + \Delta X(0) = 2 - 0.3 = 1.7, E(1) = T(1) - Y(1) = 2 - 1.7 = 0.3.$$

In general, we have the following.

t	$Z(t)$	$Y(t)$	$E(t)$	$\Delta X(t) = 0.9E(t) - 0.6E(t-1)$
0	1	1	1	-0.3
1	2	1.7	0.3	-0.33
2	3	2.37	0.37	-0.513
3	4	2.857	2.143	2.1507
4	5	6.0077	1.0077	-2.1927
5	6	4.815	0.185	0.7711

(b) Since $Y(t) = Z(t) + \sum_{s=0}^{t-1} \Delta X(s) = T(t)$ (for $t \geq 1$),

we have $\Delta X(0) = T(1) - Z(1) = 2 - 2 = 0$. In general,

$$\text{for } t \geq 1, \Delta X(t) = (T(t+1) - Z(t+1)) - (T(t) - Z(t))$$

$$= (T(t+1) - T(t)) - (Z(t+1) - Z(t)) = T(t+1) - T(t) - 1.$$

That is, $\Delta X(1) = -1, \Delta X(2) = 2, \Delta X(t) = -1$ for $t \geq 3$.

3. Let s_{ij}^2 be the sample variance at level i of A ("day") and level j of B within A ("heat (day)"), $i, j = 1, 2$.

That is, $s_{ij}^2 = \frac{1}{n_{ij}-1} \sum_{k=1}^{n_{ij}} (y_{ijk} - \bar{y}_{ij})^2$, where $n_{11} = n_{12} = n_{21} = 3$,

and $n_{22} = 4$. Then, $\hat{\sigma}^2 = \frac{2(s_{11}^2 + s_{12}^2 + s_{21}^2) + 3 \cdot s_{22}^2}{9}$.

Let s_i^2 be the sample variance of \bar{y}_{ij} 's. Then

$$ES_1^2 = \frac{1}{2} (\sigma_\beta^2 + \frac{\sigma^2}{3} + \sigma_\beta^2 + \frac{\sigma^2}{3}) = \sigma_\beta^2 + \frac{1}{3} \sigma^2$$

$$ES_2^2 = \frac{1}{2} (\sigma_\beta^2 + \frac{\sigma^2}{3} + \sigma_\beta^2 + \frac{\sigma^2}{4}) = \sigma_\beta^2 + \frac{7}{24} \sigma^2.$$

$\Rightarrow \rho \cdot s_1^2 + (1-\rho) s_2^2 - [\frac{1}{24}\rho + \frac{7}{24}] \hat{\sigma}^2$ is a sensible estimate

of σ_β^2 (for any given $\rho \in [0, 1]$), denoted by $\hat{\sigma}_\beta^2$.

To estimate σ_α^2 , note that

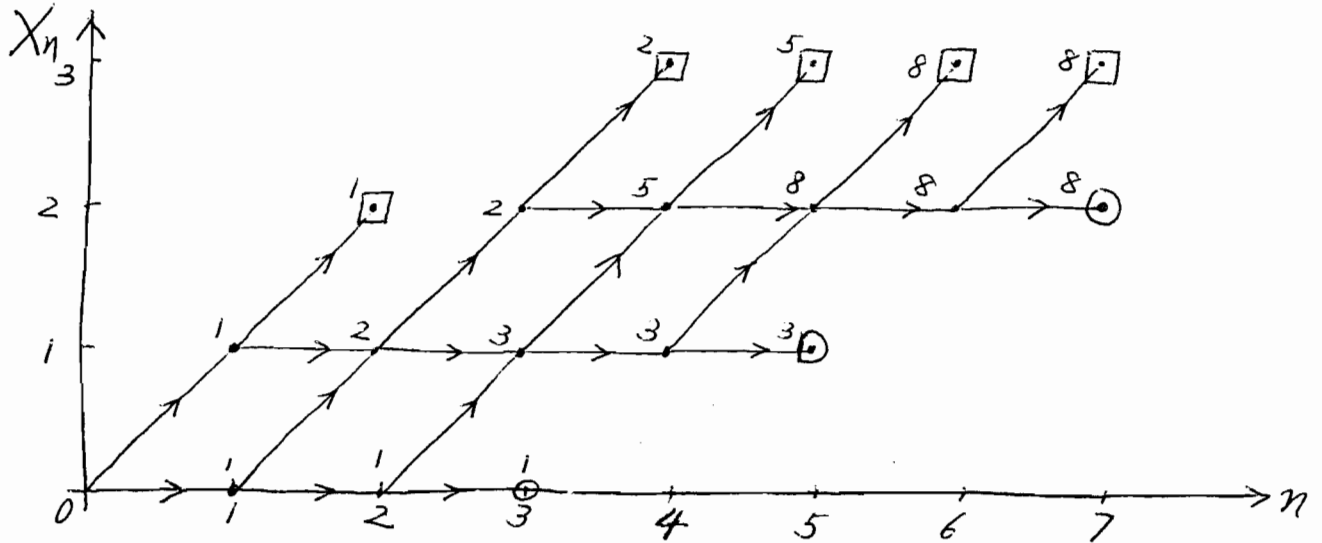
$$\begin{aligned} ES^2 &= \frac{1}{2} (\sigma_\alpha^2 + \frac{1}{2}\sigma_\beta^2 + \frac{1}{6}\sigma^2 + \sigma_\alpha^2 + \frac{1}{2}\sigma_\beta^2 + \frac{7}{48}\sigma^2) \\ &= \sigma_\alpha^2 + \frac{1}{2}\sigma_\beta^2 + \frac{5}{32}\sigma^2 \end{aligned}$$

$\Rightarrow s^2 - \frac{1}{2}\hat{\sigma}_\beta^2 - \frac{5}{32}\hat{\sigma}^2$ is a sensible estimator of σ_α^2 .

(Note that s^2 is the sample variance of \bar{y}_1 and \bar{y}_2 , that

is, $s^2 = \frac{1}{2}(\bar{y}_1 - \bar{y}_2)^2$.)

4. Below is a diagram that gives all possible evolutions of (n, X_n) .



□ reject ○ accept

$$(a) P_a = \sum_{\text{acceptance boundary}} \binom{\text{path count from } (0,0) \text{ to } (n, X_n)}{X_n} \cdot p^{X_n} \cdot (1-p)^{n-X_n}$$

$$= 1 \cdot (1-p)^3 + 3 \cdot p(1-p)^4 + 8 \cdot p^2 \cdot (1-p)^5$$

(Consider type B calculations throughout.)

$$ASN = \sum_{\text{stopping boundary}} n \cdot \Pr[\text{ending at } (n, X_n)]$$

$$= 2p^2 + 3 \cdot (1-p)^3 + 4 \times 2 \cdot p^3(1-p) + 5 \times 3p(1-p)^4 + 5 \times 5 \cdot p^3(1-p)^2$$

$$+ 6 \times 8 p^3(1-p)^3 + 7 \times 8 \cdot p^2(1-p)^5 + 7 \times 8 \cdot p^3(1-p)^4$$

$$(b) AOR = \frac{1}{N} \sum_{\substack{\text{acceptance} \\ \text{boundary}}} (N-n) \cdot P \cdot Pr[\text{ending at } (n, X_n)]$$

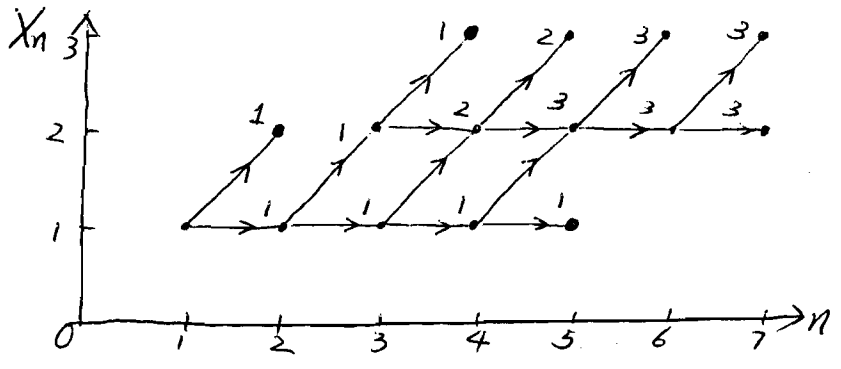
$$= \frac{1}{100} [97 \cdot P \cdot (1-P)^3 + 95 \cdot P \cdot 3 \cdot P(1-P)^4 + 93 \cdot P \cdot 8 \cdot P^2(1-P)^5]$$

$$= \frac{P(1-P)^3}{100} \cdot [97 + 285 P(1-P) + 744 P^2(1-P)^2]$$

$$ATI = \sum_{\substack{\text{acceptance} \\ \text{boundary}}} n \cdot Pr[\text{ending at } (n, X_n)] + N \cdot (1-P_a)$$

$$= 3 \cdot (1-P)^3 + 15 P(1-P)^4 + 56 P^2(1-P)^5 + 100 \cdot (1-P_a)$$

(c) To obtain the UMVUE of P , we first obtain path count from $(1, 1)$ to (n, X_n) as shown below.



Stop sampling

point (n, X_n) $(2, 2)$ $(3, 0)$ $(4, 3)$ $(5, 1)$ $(5, 3)$ $(6, 3)$ $(7, 2)$ $(7, 3)$

\tilde{p} = UMVUE of P 1 0 $\frac{1}{2}$ $\frac{1}{3}$ $\frac{2}{5}$ $\frac{3}{8}$ $\frac{3}{8}$ $\frac{3}{4}$

$\frac{\text{path count from } (1, 1) \text{ to } (n, X_n)}{\text{path count from } (0, 0) \text{ to } (n, X_n)}$

5. (a) Here, $L=1.14$, $U=1.16$, $\sigma=0.003$, and $U-L=0.02 > 6\sigma=0.018$.

Thus, (8.38) and (8.39) of V&J can be used.

$$n \approx \left(\frac{Q_2(P_{a1}) - Q_2(P_{a2})}{Q_2(1-P_1) - Q_2(1-P_2)} \right)^2 = \left(\frac{Q_2(0.9) - Q_2(0.1)}{Q_2(0.95) - Q_2(0.9)} \right)^2$$

$$= \left(\frac{1.28 - (-1.28)}{1.645 - 1.28} \right)^2 = 49.2 \approx 49.$$

$$\Delta_2 \approx \sigma \left(\frac{Q_2(P_{a1}) \cdot Q_2(1-P_2) - Q_2(P_{a2}) \cdot Q_2(1-P_1)}{Q_2(P_{a1}) - Q_2(P_{a2})} \right)$$

$$= 0.003 \cdot \left(\frac{1.28 \times 1.28 - (-1.28) \times 1.645}{1.28 - (-1.28)} \right) = 4.388 \times 10^{-3}.$$

(b) Here, $\theta = \frac{P_1 + P_2}{2} = \frac{0.05 + 0.1}{2} = 0.075$, $\delta = P_2 - \theta = 0.025$.

Using (8.18) of V&J, we have

$$n \approx (Q_2(P_{a2}))^2 \cdot \left(\frac{(\theta + \delta)(1 - \theta - \delta)}{\delta^2} \right) = (-1.28)^2 \cdot \left(\frac{0.1 \times 0.9}{0.025^2} \right)$$

$= 235.9 \approx 236$, which is much larger than

the sample size in part (a). (The acceptance number

is $c \approx n \cdot \theta = 235.9 \times 0.075 = 17.7 \rightarrow 17$.)